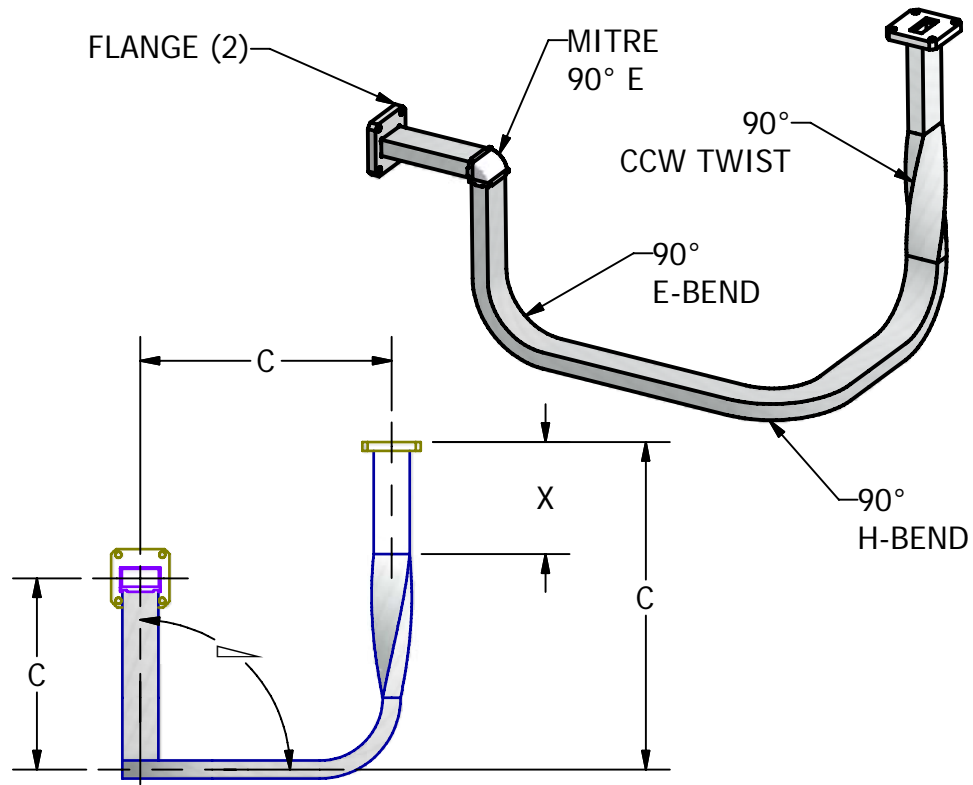
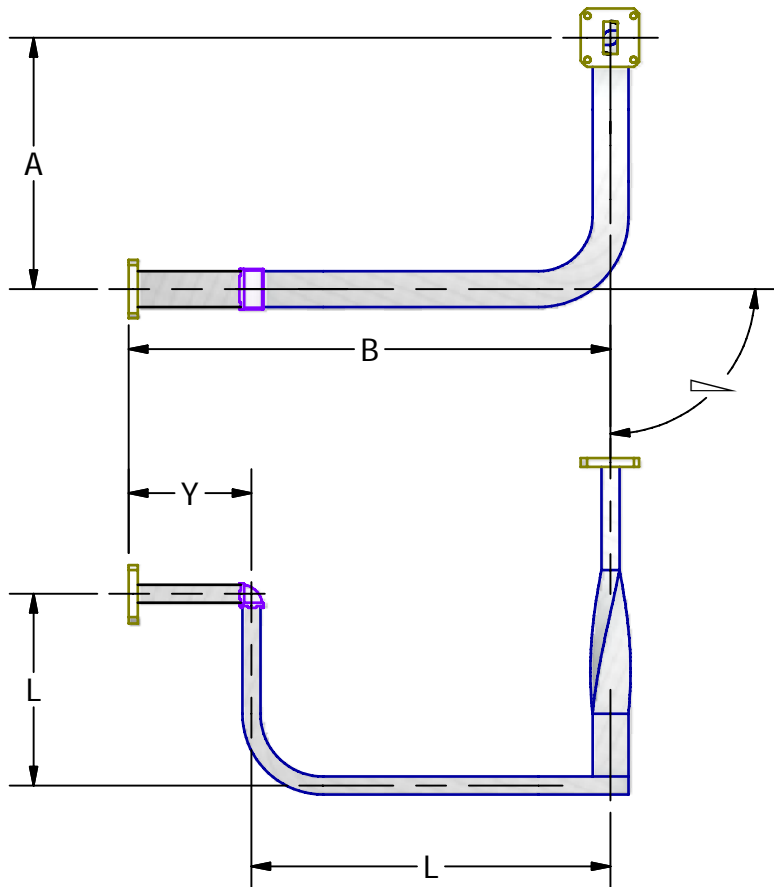


**RIGID ASSEMBLIES**

WAVEGUIDE SIZE	CLOSURE DIMENSIONS A,B,C				BEND LOCATION (L)	BEND ANGLE	SEGMENT LOCATIONS X,Y
	0" to 12"	12" to 24"	24 to 48"	48"+			
WR-19 to WR-42	.010	.015	.020	.030	0.010	1°	0.010
WR-51 to WR-75	.015	.020	.025	.035	0.015	1°	0.015
WR-90 to WR-112	.020	.025	.030	.040	0.030	1°	0.020
WR-137 to WR-187	.030	.035	.040	.050	0.050	2°	0.025
WR-229 to WR-430	.040	.045	.050	.060	0.075	2°	0.030



REV	DATE	DWG NO.	REV DESCRIPTION
A	6-10-08	8975	INITIAL RELEASE