1. Strip cable down to dielectric
   - 0.300"

2. Slide cable insulator over center pin & insert more than 0.100"

3. Trim center conductor & slope the dielectric flush to cable

4. Trim dielectric until 0.25" of insulator is exposed

5. Slide cable insulator over center pin

6. Slide center pin into place

7. Slide coupling body & tighten

**NOTES:**

- There can be no excess solder
- No mechanical problems when pin is too close to center pin. This can cause electrical on the cable. Screw in the center pin & secure it.

**ASSEMBLY:**

- Install cable ferrule over the thin rubber band is helpful when assembling.

**BRAID:**

- Red, Yellow, Green, Blue, White, Black, Grey, Orange, Brown