1. Cut off connector body with a razor blade. Use single edge razor blade.

2. Trim dielectric flush to cable.

Ferrule

Trim center conductor

Slide rear insulator on ferrule

Slide center pin into place

Slide body clamp over ferrule

Shield in place

Strip cable down to dielectric

Strip cable down to outer shield

Shield use rubber band to hold in place

Use a thin rubber band to secure shield while ferrule is installed. Do not disturb when ferrule is not available.

Notes:
- For stripping, use auto stripper.