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Assembly Instructions TMR-300 Connector

Connector Type	Cable Type	Connector Components	Tools Required
TNC-Male	CF-300		
Procedure 1	Slide back body over cable		
Procedure 2	Trim outer conductor and dielectric to dimensions shown. A=5.9 (.232"); B=0; C=4.8 (.189"); E=0.25 (.010")		
Procedure 3	Slide ferrule over outer conductor, seat firmly and solder.		
Procedure 4	Trim dielectric. It should be flush with the ferrule.		
Procedure 5	Slide center conductor of connector over center conductor of cable, seat firmly against soldering gauge and solder.		
Procedure 6	Insert cable assembly into connector housing. Engage threads of back body and connector housing and torque to 45 inch pounds (5.1 Nm).		