ASSEMBLY NOTES:

STEP A:

CUT NYLON SCREWS TO LENGTH, SO AS NOT TO PROTRUDE THROUGH BACK OF THRU HOLE FLANGE (SLIGHTLY SHORTER THAN COMBINED FLANGE THICKNESS — SEE "DIM. 'D'" TABLE). PASS HARDWARE THROUGH MALE COUPLER, THREAD INTO TAPPED HOLE FLANGE. PASS FEMALE COUPLER OVER THRU HOLE FLANGE. WHILE TWISTING SPLIT ON RETAINING RING, PLACE OVER WAVEGUIDE AS SHOWN. SNAP RETAINING RING INTO FEMALE COUPLER, SEAT AT BOTTOM.

STEP B:

MATE FLANGES TOGETHER. THREAD FEMALE COUPLER ONTO MALE COUPLER, AND SCREW DOWN FIRMLY.