MID BODY TO REAR CLAMP BODY, TIGHTEN TO 30 IN/LBS
SLIDE REAR CLAMP BODY FORWARD AND THREAD
INSTALL MID BODY INTO CONNECTOR UNIT ASSEMBLY
INSTALL FORWARD INSULATOR OVER MATE PIN
INSTALL DIELECTRIC RING & SOLDER
INSTALL CENTER CONTACT OVER CENTER CONDUCTOR
CUT CENTER CONDUCTOR TO LENGTH
TRIM DIELECTRIC RUSH TO THE FACE OF THE CABLE
WRAP PALED AROUND SHIELD TO
SLIDE CABLE FERRULE OVER SHIELD, USE A THIN NUBER BAND
SLIDE CABLE DOWN TO OUTER NUT 0.300" STRIP
SLIDE REAR CLAMP BODY ONTO CABLE
CABLE STRIPPING & CONNECTOR ASSEMBLY
REAR CLAMP BODY
CABLE FERRULE
DIELECTRIC RING
MALE NUT PIN
FORWARD INSULATOR
BODY MID
CABLE NUT ASSY