



R1: 0.027 TYP.
R2: 0.020 TYP.
R3: 0.046 TYP.

FLANGE TYPE	HOLE A	HOLE B
C1/G1	#6-32 UNC-2B	0.145 $\begin{smallmatrix} +0.003 \\ -0.000 \end{smallmatrix}$ THRU
C2/G2	#6-32 UNC-2B	#6-32 UNC-2B
C3/G3	0.145 $\begin{smallmatrix} +0.003 \\ -0.000 \end{smallmatrix}$ THRU	0.145 $\begin{smallmatrix} +0.003 \\ -0.000 \end{smallmatrix}$ THRU

HOLE C: ϕ 0.0938 DOWEL PIN, 2 PLC.
HOLE D: ϕ 0.096 THRU, 82°, C'SINK TO ϕ 0.125, 2 PLC.

THIRD ANGLE PROJECTION:		APPROVALS	DATE	ADVANCED TECHNICAL MATERIALS, INC. TEL: (631) 289-0363 FAX: (631) 289-0358 www.atmmicrowave.com		<small>THE INFORMATION IN THIS DRAWING IS PROPRIETARY AND SHALL NOT BE USED OR DISCLOSED WITHOUT THE PRIOR WRITTEN CONSENT OF ATM INC. DO NOT SCALE DWG.</small>	
UNLESS OTHERWISE NOTED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS: $\pm 1/64$ ANGLES: $\pm 1/2^\circ$		DRAWN RL	09/18/06	<h2 style="text-align: center;">WRD750 FLANGE</h2>			
BASIC DIMENSION		CHKD.	APRVD.				
UNDER 6"	DECIMALS 2 PLACE 3 PLACE	MATERIAL PER ORDER	TREATMENT -				
6" - 12"	$\pm .02$ $\pm .005$	FINISH -	SCALE NONE	SIZE A	CAGE CODE OR8N4	ATM DWG # 6620W	REVISION -
OVER 12"	$\pm .03$ $\pm .010$		MODEL # -				SHEET 1/1
	$\pm .06$ $\pm .015$						