CONNECTION A" SCM-300

NIGHT CLAMP BODY, TOGGLE TO 30 IN/LBS
SLIDE REAR CLAMP BODY FORWARD AND THREAD
INSTALL MID BODY INTO CENTER CONNECTOR, USE LOCKETTE 222
INSTALL DIELECTRIC RING OVER REAR INSULATOR
INSTALL CENTER CONNECTOR OVER CENTER CONNECTOR
CUT CENTER CONNECTOR TO LENGTH
TRIM DIELECTRIC RUSH TO THE FACE OF THE CABLE FERULE &
HOLD WIRE IN PLACE
WRAP A THIN RUBBER BAND AROUND TO THE SHIELD
SLIDE CABLE FERULE OVER SHIELD
SLIDE REAR CLAMP BODY AND CABLE TO OUTER
SLIDE REAR CLAMP BODY ONTO CABLE
CABLE STRIPPING & CONNECTOR ASSEMBLY

CONNECTION BILL OF MATERIALS

CABLE FERULE
CENTER CONNECTOR CONTACT
REAR INSULATOR
DIELECTRIC RING
MALE SC PIN
FORWARD INSULATOR
BODY"